

# Technical Data Sheet.

## **Permacron® Reducers for Passenger Car Refinishing.**

On the following pages, a description is given of those Permacron®reducers which are ideally suited for passenger car refinishes.

With these reducers, the application viscosity of the base materials can be adjusted to guarantee ideal application under all conditions.

Permacron® MS Dura Plus 8580

Permacron® Reducer 3364

Permacron® Reducer 3380

Permacron® Reducer 3365 slow

Permacron® Reducer 3385 slow

Permacron®Reducer 3366 extra slow

For professional use only!

VR Technical Data Sheet No. 3364\_8580/04/2007-GB





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## Permacron® MS Dura plus 8580.

**Main field of application:**

Reducer with drying accelerator for all 2K acrylic products

**Use:**

Adjusts the viscosity of priming materials and top coats at low and medium temperatures

**Data:**

Specific weight: 0.88 g/cm<sup>3</sup>  
Flash point: above +23°C

## Permacron® Reducer 3364.

**Main field of application:**

Universal reducer for all 2K acrylic products

**Use:**

Adjusts the viscosity of priming materials and top coats at low and medium temperatures

**Data:**

Specific weight: 0.88 g/cm<sup>3</sup>  
Flash point: above +23°C

## Permacron® Reducer 3380.

**Main field of application:**

This specially developed reducer is particularly suited to reduce the viscosity of Permasolid® HS Automotive Top Coat Series 275, Permasolid® 2K acrylic surfacers and Permasolid® HS Clear Coat 8033.

It may also have a positive effect on the VOC content of several products.

**Use:**

Adjusts the viscosity of priming materials and top coats at low and medium temperatures

**Data:**

Specific weight: 0.82 g/cm<sup>3</sup>  
Flash point: above +23°C

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**Permacron® Reducer 3365  
slow.**

Main field of application:

Reducer for all 2K acrylic products

Use:

Improves levelling and absorption of overspray at spray booth temperatures of above +25°C and for large objects

Data:

Specific weight: 0.92 g/cm<sup>3</sup>  
Flash point: above +23°C

**Permacron® Reducer 3385  
slow.**

Main field of application:

This specially developed reducer is particularly suited to reduce the viscosity of Permasolid® HS Automotive Top Coat Series 275, Permasolid® 2K acrylic surfacers and Permasolid® HS Clear Coat 8033.

It may also have a positive effect on the VOC content of several products.

Use:

Improves levelling and absorption of overspray at spray booth temperatures of above +25°C and for large objects

Data:

Specific weight: 0.90 g/cm<sup>3</sup>  
Flash point: above +23°C

**Permacron® Reducer 3366  
extra slow.**

Main field of application:

Reducer for all 2K acrylic products

Use:

Improves levelling and absorption of overspray at spray booth temperatures of above +35°C and for large objects

Data:

Specific weight: 0.94 g/cm<sup>3</sup>  
Flash point: above +55°C

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## Storage.

**Guaranteed shelf life:**

6 months in sealed original containers

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