



# Montana® Big Sky® Product Information Sheet

Technical Support (800) 328-4892

TDS\_BS\_MP1222

## MP1222™ Bondcoat™

### COMPONENTS



MP1222™ Bondcoat™

### DESCRIPTION:

MP1222™ Bondcoat™ is designed to be used as a wet bed to assist in achieving an invisible spot refinish blend.

### APPLICATION

- For use as a wet bed
- Use MP1222™ Bondcoat™ as supplied – do not reduce.
- Spray at 19 PSI at spray gun.
- Follow proper panel preparation sanding procedures. After all sanding is completed, clean surface thoroughly using TH5951™ Wax & Grease Remover. Apply a single coat of MP1222™ Bondcoat™ to the panel beyond the area that is to be base coated.
- Allow to flash for 15 minutes then apply basecoat color; per manufacturers label directions, within the MP1222™ applied area.

**\*\*Note:** Panel must be properly sanded. Apply after any sealer operation.

### COMPATIBLE SUBSTRATES

- Must be properly sanded
- Enamel primers
- Urethane primers
- OEM paint
- Cured topcoats
- **Note:** Do not use with epoxy products.

### MIX BY VOLUME

- Shake can prior to use.
- Product is ready-to-spray.

### POT LIFE

- No pot life restrictions

### EQUIPMENT SETUP



HVLP  
High Efficiency

#### Fluid Tip

1.3 – 1.4 mm  
1.3 – 1.4 mm

#### Air Pressure

6 – 8 PSI at the air cap  
19 - (PSI) Inlet Pressure

**COMPATIBLE TOPCOATS**

- Montana® Branded Acrylic Urethanes
- Montana® Branded Acrylic Enamels
- Montana® Branded Polyurethane Color
- Montana® Branded Basecoat
- Montana® Branded Acrylic Lacquer Primer
- Montana® Branded Urethane Primer
- Montana® Branded Waterborne Primer

**Physical Data**

<b>Specifications</b>	<b>Dry times:</b>	15 minutes to re-coat
	<b>VOC:</b>	6.59 lbs/gallon (790 g/L)
	<b>Volume solids:</b>	4.6%
	<b>Weight solids:</b>	5.85%
	<b>Product Class:</b>	Specialty product

**CLEAN-UP**

Clean spray equipment immediately following application with a quality thinner or spray gun cleaner.

**DISPOSAL**

Dispose of all paint and paint related materials in accordance with state and local regulations.

**SAFETY & HEALTH**

Read and follow all technical product information, labels, and SDS prior to application. Keep product out of reach of children and animals. Always wear proper safety equipment (respirator, gloves, eye, and clothing protection) when using this product.

**COMPANY INFORMATION**

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